

Application Instructions for Vinyl Decals

- Decal can be applied to 100% cotton, Poly/cotton blends, 100% polyester fabric
- First thing first - Weeding is the plain and simple act of removing all the excess material from any decal
- Set iron dial between Cotton and Linen
- Place your flightsuit on flat, hard surface (ironing board or anything similar)
- Apply iron to the area where you want to apply your decal to smooth out the wrinkle
- Set the first layer - round black circle. - sticky side down
- Cover design with Kraft paper or multi-purpose white print/copy paper or non-stick cover sheet
- Tack iron with medium/firm pressure for about 2 second
- Peel off carrier sheet
- Apply and align the second design (Imperial logo) on top of the first design
- Cover design with Kraft paper or multi-purpose print/copy paper or non-stick cover sheet
- Tack iron with medium/firm pressure for about 2 second
- Peel off carrier sheet
- Cover design with Kraft paper or multi-purpose print/copy paper or non-stick cover sheet
- Press iron with medium/firm pressure for about 15 – 20 seconds
- If areas of design lift after application, replace cover sheet and re-press for 5-10 seconds
- Peel carrier hot or cold
- Wait 24 hours before first wash.